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The epidermal growth factor (EGF)-like domain of the bovine blood coagulation factor IX (45–87) carrying glucose at Ser<sup>53</sup> was synthesized by a solid-phase method using 9-fluorenylmethoxycarbonyl (Fmoc)-amino acids. The introduction of Ser<sup>53</sup> was carried out using the benzotriazolyl ester of Fmoc-serine carrying an unmasked glucose. The remaining sequence was also introduced using the benzotriazolyl ester. HPLC analysis of the crude peptide shows that acylation of the free hydroxyl group of the glucose was not significant, demonstrating that the amino acid carrying an unmasked carbohydrate is a useful building block for solid-phase synthesis.

### Introduction

Natural proteins often retain carbohydrates, which are generally linked to the polypeptide chains via the side chain amide bond of asparagine (N-linked glycans) or the hydroxyl groups of serine and threonine residues (O-glycans). In the latter cases, the reducing end sugar is usually α-linked N-acetylgalactosamine. In 1988 Hase et al. found a new type of O-glycosidic linkage, Xyl-α1, 3-Xyl-α1, 3-Glc-β1-O-Ser, in the EGF-like domains of the blood coagulation factors VII and IX.1 The consensus sequence, which is proposed for the addition of glucose, is  $C^1XSXPC^2$  (X = any amino acid), where  $C^1$  and  $C^2$ are the first and second cysteines of the EGF-like domain. A database search for this sequence shows that several secreted and cell surface proteins are supposed to have this carbohydrate modification.2 However, the role of O-glucose on the EGF repeats remains largely unknown, except that the mutation of the carbohydrate-linked serine residue to alanine in factor VII is known to result in a decrease in factor VII clotting activity.<sup>3</sup> To understand the function of this unusual O-glycosylation from biological and structural points of view, we synthesized the EGF-like domain carrying glucose as shown in Fig. 1.

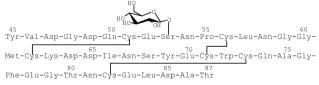


Fig. 1 Amino acid sequence of the EGF-like domain of the bovine blood coagulation factor IX (45–87).

The synthesis of the glycopeptide has been mainly carried out by a solid-phase method using the Fmoc protocol. The hydroxyl groups of the carbohydrate portion are usually protected by acetyl or benzyl groups. When acetyl-protected amino acids are used for peptide synthesis, several problems might arise. The acetyl groups have to be removed after the peptide chain assembly by treatment with  $CH_3ONa$  in methanol, which may cause  $\beta$ -elimination of serine-linked

carbohydrates and epimerization of amino acid residues. In addition, the acetyl group tends to migrate to the terminal amino group of the growing peptide chain during solid-phase synthesis, which prevents further elongation of the peptide chain. In the case of the benzyl group, no such problems arise, as its removal can be achieved either by catalytic hydrogenation or mild acid treatment, and also the benzyl group does not migrate under the conditions used for solid-phase synthesis. However, for the synthesis of the EGF-like domain carrying  $\beta$ -linked glucose, the use of benzyl protection would be inconvenient, since the glycosylation of Fmoc-serine by benzyl-protected glucose may not yield the desired  $\beta$ -anomer as a major product.

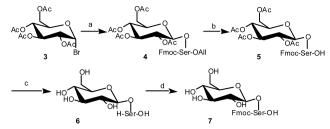
Recently, several reports appeared on the use of Fmoc-amino acids carrying unprotected carbohydrates for the solid phase synthesis of glycopeptide. 4-11 In particular, Yamamoto et al. prepared Fmoc-Asn carrying an oligosaccharide with free hydroxyl groups from eggs and used it for the glycopeptide synthesis. 11 This method will open a facile route to N-glycopeptides without laborious chemical synthesis of the carbohydrate moiety. However, when unmasked derivatives are used for the solid-phase synthesis, there is a potential risk of O-acylation on the free hydroxyl groups of the carbohydrate moiety. In previous reports, mild coupling methods, such as pentafluorophenyl or benzotriazolyl esters, are employed to avoid this issue. At present the application of amino acids carrying unmasked carbohydrates for glycopeptide synthesis is limited to relatively short peptides (less than 20 amino acid residues) and thus, its practical use for longer peptides has to be clarified. In this report, we synthesized Fmoc-serine carrying unprotected β-glucose and applied it to the synthesis of the EGF-like domain of the bovine blood coagulation factor IX (45-87). There are many reports on the synthesis of the EGF-like domain of proteins, 12-24 but the chemical synthesis of the glycosylated EGF-like domain has not appeared so far.

### **Results and discussion**

### Synthesis of the EGF-like domain

Fmoc-Ser(Glc) 7 was prepared as shown in Fig. 2. The Fmoc-serine allyl ester was glycosylated with tetraacetyl glucosyl bromide 3 using silver triflate as an activator to give compound

<sup>†</sup> Electronic supplementary information (ESI) available: experimental details. See http://www.rsc.org/suppdata/ob/b3/b312413d/



**Fig. 2** Synthetic procedure for Fmoc-Ser carrying unmasked glucose. a) Fmoc-Ser-OAll, AgOTf; b) Pd(PPh<sub>3</sub>)<sub>4</sub>, NMA; c) CH<sub>3</sub>ONa–MeOH; d) Fmoc-OSu.

4. During the glycosylation reaction, a part of the hydroxyl group of the Fmoc-serine allyl ester was acetylated, which decreased the yield of the desired product. This side product might be derived from the orthoester. The purified yield of the desired product 4 was 34%. The allyl group was removed by a Pd(0) catalyst in the presence of N-methylaniline (NMA), and compound 5 was obtained quantitatively. The Fmoc and acetyl groups were simultaneously removed by CH<sub>3</sub>ONa in methanol. Without purification, the obtained product 6 was reacted with N-(9-fluorenylmethoxycarbonyloxy)succinimide (Fmoc-OSu). The desired building block 7 was obtained after RPHPLC purification in 68% yield from compound 5.

The solid-phase synthesis of the EGF-like domain was carried out as shown in Fig. 3. Starting from Fmoc-Thr(Bu')-OCH<sub>2</sub>-PEG-PS resin, the peptide chain was elongated using an ABI 433A peptide synthesizer employing the FastMoc protocol. After the introduction of Asn<sup>54</sup>, a part of the resin was taken and the chain elongation was continued manually. The Fmoc group of the resin was removed by 20% piperidine–NMP and the Fmoc-Ser(Glc) 7 was introduced manually using its benzotriazolyl ester (3 eq.). The reaction mixture was vortexed at room temperature for 30 min and at 50 °C for 15 min. Ninhydrin monitoring indicated the completion of the coupling. The remaining sequence was also introduced manually using the benzotriazolyl ester (20 eq.) in the same manner. After complete assembly of the peptide sequence, the resin was treated with a trifluoroacetic acid (TFA) cocktail (Reagent K <sup>25</sup>)

 $\label{eq:continuous} \begin{array}{c} Fmoc\text{-Thr}(Bu^t)\text{-OCH}_2\text{-PEG-PS-Resin} \\ \\ ABI433A \ peptide \ synthesizer, \ FastMoc \ protocol \end{array}$ 

 $\label{eq:final_continuous_form} Fmoc-Asn(Trt)-Pro-Cys(Trt)-Leu-Asn(Trt)-Gly-Gly-Met-Cys(Trt)-Lys(Boc)-Asp(OBu')-Asp(OBu')-Ile-Asn(Trt)-Ser(Bu')-Tyr(Bu')-Glu(OBu')-Cys(Trt)-Trp(Boc)-Cys(Trt)-Gln(Trt)-Ala-Gly-Phe-Glu(OBu')-Gly-Thr(Bu')-Asn(Trt)-Cys(Trt)-Glu(OBu')-Leu-Asp(OBu')-Ala-Thr(Bu')-OCH_2-PEG-PS-Resin$ 

1) 20% Piperidine/NMP, 2) Fmoc-Ser(Glc), DCC, HOBt

 $\label{eq:final_condition} Fmoc-Ser(Glc)-Asn(Trt)-Pro-Cys(Trt)-Leu-Asn(Trt)-Gly-Gly-Met-Cys(Trt)-Lys(Boc)-Asp(OBu')-Asp(OBu')-Ile-Asn(Trt)-Ser(Bu')-Tyr(Bu')-Glu(OBu')-Cys(Trt)-Trp(Boc)-Cys(Trt)-Gln(Trt)-Ala-Gly-Phe-Glu(OBu')-Gly-Thr(Bu')-Asn(Trt)-Cys(Trt)-Glu(OBu')-Leu-Asp(OBu')-Ala-Thr(Bu')-OCH_2-PEG-PS-Resin$ 

1) 20% Piperidine/NMP, 2) Fmoc-amino acid, DCC, HOBt

 $\label{eq:continuity} Fmoc-Tyr(Bu')-Val-Asp(OBu')-Gly-Asp(OBu')-Gln(Trt)-Cys(Trt)-Glu(OBu')-Ser(Glc)-Asn(Trt)-Pro-Cys(Trt)-Leu-Asn(Trt)-Gly-Gly-Met-Cys(Trt)-Lys(Boc)-Asp(OBu')-Asp(OBu')-Ile-Asn(Trt)-Ser(Bu')-Tyr(Bu')-Glu(OBu')-Cys(Trt)-Trp(Boc)-Cys(Trt)-Gln(Trt)-Ala-Gly-Phe-Glu(OBu')-Gly-Thr(Bu')-Asn(Trt)-Cys(Trt)-Glu(OBu')-Leu-Asp(OBu')-Ala-Thr(Bu')-OCH_2-PEG-PS-Resin$ 

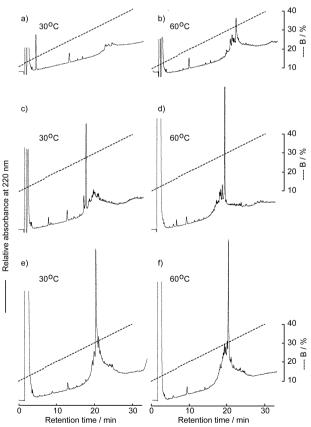
1) 20% Piperidine/NMP, 2) Reagent K,

3) reduced and oxidized glutathione in AcONH<sub>4</sub>, 4) RPHPLC

EGF-like domain (45-87) 1

Fig. 3 Synthetic route for the EGF-like domain of bovine factor IX  ${\bf 1}$ .

and the crude peptide was analyzed by RPHPLC. Since the peptide is in reduced form, which is free from the disulfide bond isomer, precise detection of the O-aclyation product would be expected. However, as shown in Fig. 4a, the peptide with six thiol groups was strongly adsorbed to the RPHPLC column at 30 °C. Though the adsorption became weaker as the column temperature increased from 30 °C to 60 °C, complete elution was not possible. Thus, the purity of the crude peptide was not estimated at this stage. The folding and the disulfide bond formation were then carried out using the redox buffer containing reduced and oxidized glutathione at pH 8.0. After 3 days, the same amount of crude peptide was analyzed by RPHPLC. As shown in Figs 4c and d, a sharp peak, which has the desired mass number, was obtained as a major product regardless of the column temperature. Mass analysis of smaller peaks eluted after the major peak in Fig. 4c showed that these peaks mainly consist of the disulfide bond isomers. The main peak was purified by preparative RPHPLC and the desired EGF-like domain carrying glucose was obtained in 3.4% yield. To estimate the efficiency of this synthesis, non-glycosylated EGF-like domain 2 was prepared totally by the synthesizer using the FastMoc protocol, which uses O-benzotriazol-1-yl-N,N,N',N'-tetramethyluronium hexafluorophosphate (HBTU) as a coupling reagent. As shown in Figs 4e and f, the RPHPLC profile of this peptide is similar to that of glycosylated EGF-like domain 1. The yield of the purified non-glycosylated EGF-like domain 2 was 3.7%, which is comparable to the glycosylated peptide 1. Thus, the syntheses of two EGF-like domains proceeded with comparable efficiency, which means that the acylation of the free hydroxy groups of the carbohydrate portion is not significant. The purified peptides 1 and 2 were homogeneous, which was shown by



**Fig. 4** RPHPLC profiles of the crude glycosylated peptide **1** and non-glycosylated peptide **2**: a) and b); peptide **1** before oxidation (*ca.* 90 μg of crude peptide), c) and d); peptide **1** after oxidation (*ca.* 90 μg of crude peptide), e) and f); peptide **2** after oxidation (*ca.* 80 μg of crude peptide). Elution conditions: column, Mightysil RP-18GP (4.6 × 150 mm) at a flow rate of 1 ml min<sup>-1</sup>; eluent A, distilled water containing 0.1% TFA, B, acetonitrile containing 0.1% TFA.

Table 1 MALDI-TOF mass analysis of the peptide fragments obtained after thermolytic digestion of peptides 1 and 2

	Fragments	Expected (M + H) <sup>+</sup>	From peptide 1 observed $(M + H)^+$	From peptide 2 observed $(M + H)^+$
A	VDGDQC MCKDD	1244.4	_	1244.1
В	WCQ TNCE 82	899.3	899.6	899.2
С	YVDGDQCE 1 CKDDINSYE	2011.8	2011.9 <sup>a</sup>	_

<sup>&</sup>lt;sup>a</sup> This data was obtained by the BrCN treatment followed by the Staphylococcus aureus protease V8 digestion of peptide 1.

MALDI-TOF mass spectrometry, RPHPLC (Fig. 5) and by amino acid analyses.

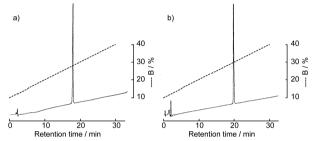


Fig. 5 RPHPLC profile of the purified peptide 1 (a) and 2 (b). Elution conditions: column, Mightysil RP-18GP  $(4.6 \times 150 \text{ mm})$  at a flow rate of 1 ml min<sup>-1</sup>; eluent A, distilled water containing 0.1% TFA, B, acetonitrile containing 0.1% TFA; temperature, 30 °C.

#### Determination of the disulfide pairings

To determine the mode of disulfide linkages, the synthetic peptides were digested with thermolysin at 45 °C for 24 h and the peptide fragments were separated by RPHPLC. Each fraction was analyzed by the mass and amino acid analyses. In the case of the non-glycosylated peptide 2, peptide fragments A and B were obtained (Table 1), which correspond to the correct disulfide bond shown in Fig. 1. In contrast, glycosylated peptide 1 seemed to be somewhat more resistant to the digestion by thermolysin. Even after 24 h digestion, the peptide bond between Cys<sup>51</sup>-Glu<sup>52</sup> was not cleaved. To determine the N-terminal disulfide pairings, peptide 1 was treated with BrCN to cleave Met<sup>61</sup>-Cys<sup>62</sup> and was further digested with Staphylococcus aureus protease V8. The digest was analyzed by RPHPLC and fragment C was obtained, which shows the formation of the disulfide bond between Cys51-Cys62. The C-terminal disulfide bond was determined by the thermolysin digestion for 24 h as described above.

In conclusion, Fmoc-serine carrying an unmasked glucose was prepared by the solution method. This unit was successfully used during the solid-phase synthesis of the EGF-like domain of bovine Factor IX by the benzotriazolyl active ester method, indicating that the glycopeptides can be synthesized without hydroxyl group protection at the carbohydrate moiety, if mild activation methods are employed.

## **Experimental**

Optical rotation values were determined with a DIP-370 polarimeter (Jasco, Tokyo) at 20 °C ± 5 °C. ¹H-NMR spectra were recorded with a AL-400 spectrometer (Jeol, Tokyo). MALDITOF mass spectra were recorded with a Voyager-DE PRO spectrometer (Applied Biosystems, CA). Amino acid composition was determined with a LaChrom amino acid analyzer (Hitachi, Tokyo) after hydrolysis with 6 M HCl at 150 °C for 2 h in an evacuated sealed tube.

## N-(9-Fluorenylmethoxycarbonyl)-O-( $\beta$ -D-glucopyranosyl)-L-serine 7

To the solution of compound 5 (500 mg, 760 µmol) in methanol (2 ml), 1 M CH<sub>2</sub>ONa solution in methanol (1.0 ml, 1.0 mmol) was added and the reaction mixture was stirred at room temperature for 3 h. The solution was neutralized by 1 M HCl and the solvent was removed in vacuo. The residue was dissolved in distilled water and washed with ether (×3) and lyophilized to give compound 6. The obtained powder was dissolved in 10% Na<sub>2</sub>CO<sub>3</sub> (5 ml) and was dropped into the solution of Fmoc-OSu (385 mg, 1.1 mmol) in dimethoxyethane (5 ml). After the reaction mixture was kept at room temperature overnight, the solution was washed with ether (×3) and acidified by 1 M HCl. The product was extracted by 1-butanol and purified by RPHPLC to give compound 7 (250 mg, 510 µmol, 68%). Rf 0.58 (4 : 1 : 1 1-butanol-AcOH- $H_2O$ );  $[a]_D$  +4.0 (c 0.9 in methanol); Anal. calcd for C<sub>24</sub>H<sub>27</sub>NO<sub>10</sub>·1/2 H<sub>2</sub>O: C, 57.83; H, 5.66; N, 2.81. Found: C, 57.62; H, 5.47; N, 3.07; <sup>1</sup>H NMR (CD<sub>3</sub>SOCD<sub>3</sub>): δ 7.90 (d, 2H, J 7.6 Hz, Ar), 7.76–7.73 (m, 2H, Ar), 7.70 (d, 1H, J 9.0, NH) 7.43 (br t, 2H, J 7.4 Hz, Ar), 7.34 (br t, 2H, J 7.4 Hz, Ar), 4.15 (d, 1H, J 7.6 Hz, H-1), 3.68 (br d, 1H, J 10.7 Hz, H-6), 3.62 (dd, 1H, J 3.3 Hz, 9.9 Hz, Ser-βH), 3.44 (dd, 1H, J 5.7 Hz, 11.8 Hz, H-6), 3.16 (br t, 1H, J 8.8 Hz, H-3), 3.05 (t, 1H, J 9.0 Hz, H-4), 2.98 (t, 1H, J 8.3 Hz, H-2); MALDI-TOF MS: calcd for C<sub>24</sub>H<sub>25</sub>NO<sub>10</sub>Na m/z 512.15. Found m/z 512.07.

# Solid-phase synthesis of the glycosylated EGF-like domain (45–57) 1

Starting from Fmoc-Thr(Bu')-OCH<sub>2</sub>-PEG-PS resin (0.25 mmol g<sup>-1</sup>, 0.4 g), the peptide chain was elongated by an ABI 433A peptide synthesizer (Applied Biosystems, Foster City) employing FastMoc protocol. After Fmoc-Asn(Trt)-Pro-Cys(Trt)-Leu-Asn(Trt)-Gly-Gly-Met-Cys(Trt)-Lys(Boc)-Asp(OBu<sup>t</sup>)-Asp(OBu')-Ile-Asn(Trt)-Ser(Bu')-Tyr(Bu')-Glu(OBu')-Cys(Trt)-Trp(Boc)-Cys(Trt)-Gln(Trt)-Ala-Gly-Phe-Glu(OBu')-Gly-Thr(Bu')-Asn(Trt)-Cys(Trt)-Glu(OBu')-Leu-Asp(OBu')-Ala-Thr(Bu')-OCH<sub>2</sub>-PEG-PS-Resin was obtained, a part of this resin (6.3 µmol) was taken and the Fmoc group was removed with 20% piperidine-1-methyl-2-pyrrolidinone (NMP) for 5 and 15 min. Fmoc-Ser(Glc) 7 (9.2 mg, 19 µmol) was preactivated with 1 M 1,3-dicyclohexylcarbodiimide (DCC)-NMP (23 µl) and 1 M 1-hydroxybenzotriazole (HOBt)-NMP (23 µl) for 30 min at room temperature and reacted with the resin at room temperature for 30 min. The reaction mixture was further vortexed at 50 °C for 15 min. A ninhydrin test indicated the complete introduction of the glucosyl serine residue. The remaining sequence was introduced manually using Fmocamino acid benzotriazolyl ester (130 µmol). After complete assembly of the peptide sequence, the Fmoc group was removed and the resin was dried in vacuo. A part of the resin (50 mg out of 68 mg obtained) was treated with Reagent K (500 µl) for 2 h at room temperature. TFA was removed by a

nitrogen stream and the ether was added to form a precipitate, which was washed twice with ether and dried *in vacuo*. The peptide was extracted by 50% aqueous acetonitrile containing 0.1% TFA (2 ml) and filtered through a membrane filter. The solution was dropped into 0.1 M ammonium acetate (50 ml, pH 8.0) containing oxidized (3 mg) and reduced forms of glutathione (15 mg) and was stirred for 3 days at room temperature. The solution was acidified by acetic acid and loaded onto a RPHPLC column. The main fraction was collected and lyophilized to give the desired peptide 1. The yield was 160 nmol (3.4% based on the Thr content on the starting resin) MADLI-TOF MS found: *mlz* 4853.7 (M + H)<sup>+</sup>. Calcd: *mlz* 4853.8 (M + H)<sup>+</sup>; amino acid analysis; Asp<sub>9,13</sub>-Thr<sub>1.85</sub>Ser<sub>1.66</sub>Glu<sub>5.88</sub>Pro<sub>0.86</sub>Gly<sub>5</sub>Ala<sub>2.04</sub>Cys<sub>0.99</sub> Val<sub>0.97</sub>Met<sub>0.94</sub> Ile<sub>1.00</sub>-Leu<sub>2.08</sub>Tyr<sub>2.00</sub>Phe<sub>1.01</sub>Lys<sub>1.00</sub>.

#### The determination of the disulfide bridge of the EGF-like domain

EGF-like domain 1 or 2 (100 μg) was dissolved in 0.1 M pyridine acetate (pH 6.5, 100 μl) and 20 μg of thermolysin was added. The solution was kept at 45 °C for 24 h. The peptide fragment was separated by RPHPLC and analyzed by MALDI-TOF mass and amino acid analyzer. In the case of peptide 1, the peptide (100 μg) was dissolved in 70% formic acid and treated with BrCN (100 μg, 1.0 μmol) for 24 h at room temperature in the dark. The solvent was removed *in vacuo* and the residual mass was dissolved in distilled water and lyophilized. The obtained powder was dissolved in 0.1 M NH<sub>4</sub>HCO<sub>3</sub> (40 μl) and digested with *Staphylococcus aureus* protease V8 (20 μg) at 40 °C for 3 h and purified by RPHPLC. Each fraction was analyzed by MADLI-TOF MS.

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